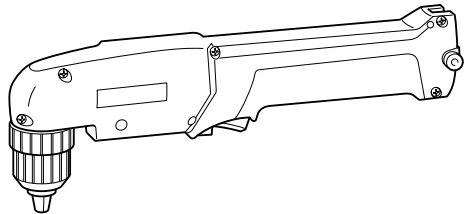




# Cordless Angle Drill

Equipped with Electric Brake  
MODEL DA391D



## I N S T R U C T I O N M A N U A L

**⚠ WARNING:**

For your personal safety, READ and UNDERSTAND before using.  
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

# SPECIFICATIONS

Model		DA391D
Capacities	Steel	10 mm (3/8")
	Wood	12 mm (15/32")
	Wood screw	4.5 x 20 mm (3/16" x 3/4")
No load speed (RPM)		0 - 800/min.
Dimensions (L x W x H)		335 mm x 59 mm x 115 mm (13 - 1/4" x 2 - 3/8" x 4 - 1/2")
Net weight		1.3 kg (2.9 lbs)
Rated voltage		D.C. 9.6 V
Standard battery cartridges		9000

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

# GENERAL SAFETY RULES

USA003-1

## (FOR ALL BATTERY OPERATED TOOLS)

**⚠ WARNING:**  
**Read and understand all instructions.** Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

# SAVE THESE INSTRUCTIONS

### Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

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## Electrical Safety

4. **A battery operated tool with integral batteries or a separate battery pack must be recharged only with the specified charger for the battery.** A charger that may be suitable for one type of battery may create a risk of fire when used with another battery.
5. **Use battery operated tool only with specifically designated battery pack.** Use of any other batteries may create a risk of fire.

## Personal Safety

6. **Stay alert, watch what you are doing, and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
7. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
8. **Avoid accidental starting. Be sure switch is in the locked or off position before inserting battery pack.** Carrying tools with your finger on the switch or inserting the battery pack into a tool with the switch on invites accidents.
9. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
10. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enable better control of the tool in unexpected situations.
11. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

## Tool Use and Care

12. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
13. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
14. **Do not use tool if switch does not turn it on or off.** A tool that cannot be controlled with the switch is dangerous and must be repaired.
15. **Disconnect battery pack from tool or place the switch in the locked or off position before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
16. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
17. **When battery pack is not in use, keep it away from other metal objects like: paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another.** Shorting the battery terminals together may cause sparks, burns, or a fire.
18. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edge are less likely to bind and are easier to control.
19. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
20. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool may create a risk of injury when used on another tool.

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## SERVICE

**21. Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel may result in a risk of injury.

**22. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of shock or injury.

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## SPECIFIC SAFETY RULES

USB022-2

**DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to cordless drill safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.**

- 1. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring.** Contact with a “live” wire will also make exposed metal parts of the tool “live” and shock the operator.
- 2. Be aware that this tool is always in an operating condition, because it does not have to be plugged into an electrical outlet.**
- 3. Always be sure you have a firm footing.**
- 4. Be sure no one is below when using the tool in high locations.**
- 5. Hold the tool firmly.**
- 6. Keep hands away from rotating parts.**
- 7. Do not leave the tool running. Operate the tool only when hand-held.**
- 8. Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
- 9. Some material contains chemicals which may be toxic. Take caution to prevent working dust inhalation and skin contact. Follow material supplier safety data.**

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## SAVE THESE INSTRUCTIONS

**⚠ WARNING:**  
**MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.**

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# IMPORTANT SAFETY INSTRUCTIONS FOR BATTERY CARTRIDGE

ENC004-1

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
  2. Do not disassemble battery cartridge.
  3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
  4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
  5. Always cover the battery terminals with the battery cover when the battery cartridge is not used.
  6. Do not short the battery cartridge:
    - (1) Do not touch the terminals with any conductive material.
  - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
  - (3) Do not expose battery cartridge to water or rain.
- A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

7. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).
8. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
9. Be careful not to drop or strike battery.

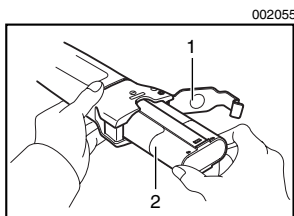
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## SAVE THESE INSTRUCTIONS

### Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged.  
Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge.  
Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10°C - 40°C (50°F - 104°F).  
Let a hot battery cartridge cool down before charging it.
4. Charge the Nickel Metal Hydride battery cartridge when you do not use it for more than six months.

## FUNCTIONAL DESCRIPTION



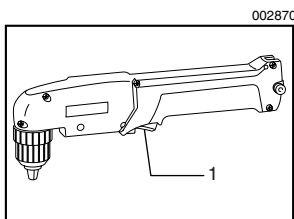
1. Set plate  
2. Battery cartridge

### ⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

### Installing or removing battery cartridge

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, pull out the set plate on the tool and grasp both sides of the cartridge while withdrawing it from the tool.
- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Snap the set plate back into place. Be sure to close the set plate fully before using the tool to prevent the battery cartridge from accidentally falling out of the tool.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.



1. Switch trigger

### Switch action

### ⚠ CAUTION:

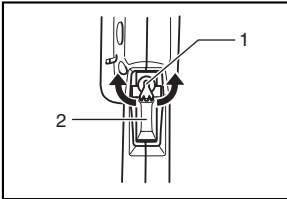
- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

### Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after switch trigger release, have tool serviced at a Makita service center.

002871



1. Reversing switch lever
2. Switch trigger

## Reversing switch action

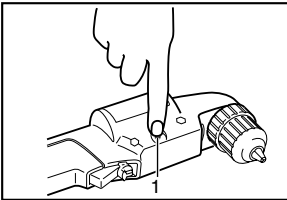
This tool has a reversing switch to change the direction of rotation. Move the reversing switch lever to the “FWD” position for clockwise rotation or the “REV” position for counter-clockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

### ⚠ CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.

002106



1. Reset button

## Overload protector

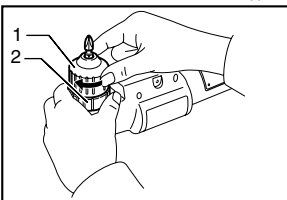
The overload protector automatically cuts out to break the circuit and the button pops out, whenever heavy work is prolonged. Wait 20 - 30 seconds before pressing the reset button to resume operation. The tool should be switched off when you press the reset button, however.

## ASSEMBLY

### ⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

002123



1. Sleeve
2. Ring

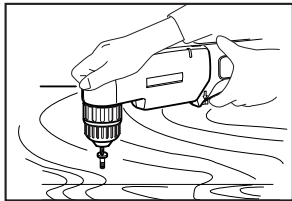
## Installing or removing driver bit or drill bit

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.

# OPERATION

002136



## Screwdriving operation

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the trigger just as the screw bottoms out. If the trigger is not released, the screw may strip out the hole or the screw and/or bit may be damaged.

### NOTE:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.
- When driving wood screws, predrill pilot holes to make driving easier and to prevent splitting of the workpiece. See the chart.

Nominal diameter of wood screw (mm)	Recommended size of pilot hole (mm)
3.1 (1/8")	2.0 - 2.2 (5/64" - 3/32")
3.5 (9/64")	2.2 - 2.5 (3/32" - 3/32")
3.8 (5/32")	2.5 - 2.8 (3/32" - 7/64")
4.5 (11/64")	2.9 - 3.2 (7/64" - 1/8")

- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

## Drilling operation

### Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

### Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

### ⚠ CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to



damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.

- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

## MAINTENANCE

### **CAUTION:**

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

EN0001-1

### **Recycling the Battery**

The only way to dispose of a Makita battery is to recycle it. The law prohibits any other method of disposal.

To recycle the battery:

1. Remove the battery from the tool.
2. a) Take the battery to your nearest Makita Factory Service Center  
or  
b) Take the battery to your nearest Makita Authorized Service Center or Distributor that has been designated as a Makita battery recycling location.

*Call your nearest Makita Service Center or Distributor to determine the location that provides Makita battery recycling. See your local Yellow Pages under "Tools-Electric".*



Ni-Cd

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## ACCESSORIES

### **CAUTION:**

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Drill bits
- Screw bits
- Various type of Makita genuine batteries and chargers
- Rubber pad assembly
- Wool bonnet
- Foam polishing pad
- Plastic carrying case

# Memo

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# Memo

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Cut



First-Class  
Postage  
Required

Post Office will  
not deliver  
without proper  
postage.

**Makita U.S.A., Inc.**  
14930 Northam Street  
La Mirada, CA 90638-5753



Fold

# MAIL THIS PORTION

Your answers to the following questions are appreciated.

1. This product was purchased from:

☐ Home Center

☐ Hardware/Lumber Store

☐ Tool Distributor

☐ Industrial Supply

☐ Construction Supply

☐ Other (                      )

3. How did you learn about this product:

☐ Magazine

☐ From Dealer

☐ Newspaper

☐ Store Display

☐ Catalog

☐ Radio

☐ Exhibition

☐ From Friend

☐ Previous Usage

☐ Other (                      )

2. Use of the product is intended for:

☐ Construction Trade

☐ Industrial Maintenance

☐ Home Maintenance

☐ Hobby

☐ Other (                      )

4. Most favored points are:

☐ Design

☐ Features

☐ Size

☐ Price

☐ Makita Brand

☐ Repair Service

☐ Durability

☐ Power

☐ Other (                      )

5. Any comments:

DATE PURCHASED												MODEL NO.											
MONTH				DAY				YEAR				SERIAL NO.											
INTL.		LAST NAME / COMPANY NAME										STATUS Married Single				SEX M F							
STREET ADDRESS																							
CITY																							
STATE				ZIP CODE				PHONE				AREA CODE											
AGE:		<input type="checkbox"/> Under 19		<input type="checkbox"/> 20-29		<input type="checkbox"/> 30-39		<input type="checkbox"/> 40-49		<input type="checkbox"/> 50-60		<input type="checkbox"/> Over 60											

BE SURE TO COMPLETE THE CUSTOMER'S PORTION OF THIS FORM AND RETAIN FOR YOUR RECORDS.

Please return this portion by facsimile or mail.

Facsimile No: (714) 522-8133

# FACTORY SERVICE CENTERS

1-800-4-MAKITA

RETAIN THIS PORTION FOR YOUR RECORDS

<b>ARIZONA</b> 3707 E. Broadway Rd., Ste. 6 Phoenix, AZ 85040 (602) 437-2850	<b>FLORIDA</b> 750 East Sample Road Pompano Beach, FL 33064 (954) 476-6333	<b>MISSOURI</b> 9876 Watson Road St. Louis, MO 63126-2221 (314) 909-9889	<b>PENNSYLVANIA</b> 1704 Babcock Blvd. Pittsburgh, PA 15209 (412) 822-8770
<b>CALIFORNIA</b> 41850 Christy St. Fremont, CA 94538-5107 (510) 657-9881  14930 Northam St. La Mirada, CA 90638-5753 (714) 522-8088  1970 Fulton Avenue Sacramento, CA 95825 (916) 482-5197  7674 Clairemont Mesa Blvd. San Diego, CA 92111 (858) 278-4471  16735 Saticoy St., Ste. 105 Van Nuys, CA 91406 (818) 782-2440	<b>GEORGIA</b> 4680 River Green Parkway NW Duluth, GA 30096 (770) 476-8911  <b>ILLINOIS</b> 1450 Feehanville Dr. Mt. Prospect, IL 60056-6011 (847) 297-3100  <b>MARYLAND</b> 7397 Washington Boulevard, Suite 104 Elkridge, MD 21075 (410) 796-4401  <b>MASSACHUSETTS</b> 232 Providence Hwy. Westwood, MA 02090 (781) 461-9754  <b>MINNESOTA</b> 6427 Penn Ave. South Richfield, MN 55423 (612) 869-5199	<b>NEBRASKA</b> 4129 S. 84th St. Omaha, NE 68127 (402) 597-2925  <b>NEVADA</b> 3375 S. Decatur Blvd. Suites. 22 - 24 Las Vegas, NV 89102 (702) 368-4277  <b>NEW JERSEY</b> 251 Herrod Blvd. Dayton, NJ 08810-1539 (609) 655-1212  <b>NEW YORK</b> 4917 Genessee Street Cheektowaga, NY 14225 (716) 685-9503  <b>OREGON</b> 828 19th Avenue, N.W. Portland, OR 97209 (503) 222-1823	<b>PUERTO RICO</b> 200 Guayama St. Hato Rey, PR 00917 (787) 250-8776  <b>TENNESSEE</b> 1120 Elm Hill P. Suile 170 Nashville, TN 372 (615) 248-3321  <b>TEXAS</b> 12801 Stemmons Fwy Ste. 809 Farmers Branch, TX 75234 (972) 243-1150  12701 Directors Dr. Stafford, TX 77477-3701 (281) 565-8665  3453 IH-35 North, Ste. 101 San Antonio, TX 78219 (210) 228-0676  <b>WISCONSIN</b> Lincoln Plaza Shopping Ctr. 2245 S. 108th St. West Allis, WI 53227 (414) 541-4776

## CUSTOMER'S RECORD

<b>When you need service:</b> Send complete tool (prepaid) to one of the Makita Factory Service Centers listed, or to an Authorized Makita Service Center. Be sure to attach a letter to the outside of the carton detailing the problem with your tool.	Date Purchased
	Dealer's Name & Address
	Model No.
	Serial No.

# WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

## MAKITA LIMITED ONE YEAR WARRANTY

### Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- the tool has been abused, misused or improperly maintained:
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

**Makita Corporation**  
3-11-8, Sumiyoshi-cho,  
Anjo, Aichi 446-8502 Japan